



- NOTES
- THE RECOMMENDED TIGHTENING TORQUE OF REF NO. (3): 0.9 TO 1 N · m.  
 THE RECOMMENDED ADHESIVE OF REF NO. (3): LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
  - THE RECOMMENDED TIGHTENING TORQUE OF REF NO. (11): 0.9 TO 1 N · m.  
 THE RECOMMENDED ADHESIVE AND PRIMER OF REF NO. (11): LOCTITE 243 AND LOCK PRIMER 7649 MADE BY HENKEL JAPAN LTD.
  - ROTATION EXAMPLE ARE SHOWN FOR REF. NO. (1), (3), (8), AND (11).
  - APPLICABLE CRIMP CONTACT: HR34B-SC1-211(CL108-0050-4)  
 APPLICABLE WIRE: AWG#20 TO AWG#24(COVERED WIRE MAX. OUTSIDE DIA.  $\phi 1.7$ )  
 APPLICABLE CONTACT REMOVAL TOOL(EXTRACTION TOOL): RP6-SC-TP(CL150-0039-0)
  - THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFER, DEPENDING ON THE CABLE STRUCTURE.  
 PLEASE CONFIRM BEFORE THE USE.

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
6	ACRYLONITRILE BUTADIENE RUBBER	(BLACK)		11	POLYPHENYLENE SULFIDE	(BLACK)	UL94V-0
5	PHOSPHOR BRONZE	NICKEL PLATING		10	POLYAMIDE	(WHITE)	UL94V-0
4	STAINLESS STEEL			9	HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER	(BLACK)	
3	ZINC ALLOY	NICKEL PLATING		8	POLYAMIDE	(BLACK)	UL94V-0
2	ZINC ALLOY	NICKEL PLATING		7	ACRYLONITRILE BUTADIENE RUBBER	(BLACK)	
1	POLYPHENYLENE SULFIDE	(BLACK)	UL94V-0				

  

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	2 : 1					
APPROVED : HY. KOBAYASHI			18.02.26	DRAWING NO. EDC-117752-31-00		
CHECKED : HY. KOBAYASHI			18.02.26	PART NO. HR08D-12WPM-10SC(31)		
DESIGNED : DS. MATSUNE			18.02.24	CODE NO. CL108-0268-2-31		
DRAWN : AI. NISHIYAMA			18.02.16			