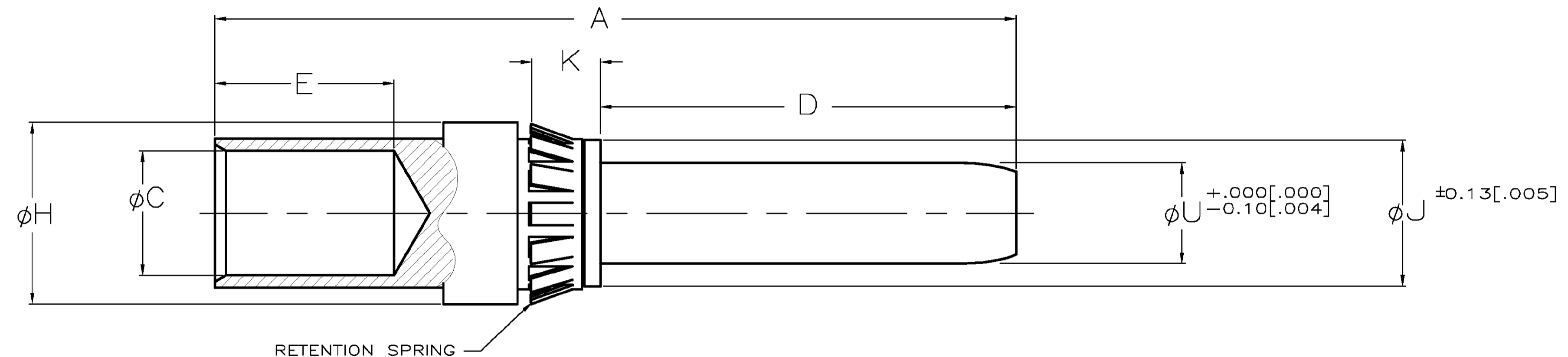


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
 © COPYRIGHT BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

LOC		DIST		REVISIONS			
FT	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
		E		REVISED PER 0G3B-0149-02	8/23/02	SS	GS



①②	4	5.3	6.65	7.62	9.1	19.1	4.60	38.9	8	4 mm	193837-8
	[.157]	[.21]	[.262]	[.300]	[.36]	[.75]	[.181]	[1.53]			
	8	5.3	13.51	14.48	17.5	33	12.37	66.8	1/0	8 mm	193837-7
	[.315]	[.21]	[.532]	[.570]	[.69]	[1.30]	[.487]	[2.63]			
	8	5.3	13.51	14.48	14.2	33	9.91	63.5	2	8 mm	193837-6
	[.315]	[.21]	[.532]	[.570]	[.56]	[1.30]	[.390]	[2.50]			
	6	5.3	9.45	10.41	11.7	19.3	7.36	43.9	4	6 mm	193837-5
	[.236]	[.21]	[.372]	[.410]	[.46]	[.76]	[.290]	[1.73]			
	6	5.3	9.45	10.41	9.4	19.3	5.97	41.7	6	6 mm	193837-4
	[.236]	[.21]	[.372]	[.410]	[.37]	[.76]	[.235]	[1.64]			
	4	5.3	6.65	7.62	9.1	19.1	4.60	38.9	8	4 mm	193837-3
	[.157]	[.21]	[.262]	[.300]	[.36]	[.75]	[.181]	[1.53]			
	4	5.3	6.65	7.62	9.1	19.1	3.68	38.9	10	4 mm	193837-2
	[.157]	[.21]	[.262]	[.300]	[.36]	[.75]	[.145]	[1.53]			
	2	5.3	4.75	5.72	9.1	16.3	2.54	35.6	12/14	2 mm	193837-1
	[.079]	[.21]	[.187]	[.225]	[.36]	[.64]	[.105]	[1.40]			
	phi U	K	phi J	phi H	E	D	phi C	A	WIRE AWG	PIN SIZE	PART NO.

- NOTES:
- ① LUBRICATED AT ASSY
 - ② PRELIMINARY PART NO.
 - ③ PIN FINISH: .200 uIN MIN. THICK SILVER OVER .500 uIN MIN THICK NICKEL

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DAB 08-10-93	Tyco Electronics Corporation Harrisburg, PA 17105	
DIMENSIONS: INCHES		CHK JMT 08-10-93	ASSY, PIN, 2-8mm, CRIMP	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RESTRICTED TO	
0 PLC ± -		PRODUCT SPEC	-	
1 PLC ± -		APPLICATION SPEC	-	
2 PLC ± 0.40 [.015]		WEIGHT	-	
3 PLC ± 0.25 [.010]		CUSTOMER DRAWING	-	
4 PLC ± -		SCALE 4:1	SHEET 1 OF 1	
ANGLES ± -		FINISH	REV E	
MATERIAL PIN: COPPER ALLOY RETENTION SPRING: STAINLESS STEEL		SIZE A2	CAGE CODE 00779	DRAWING NO 193837

CUSTOMER DRAWING

193837